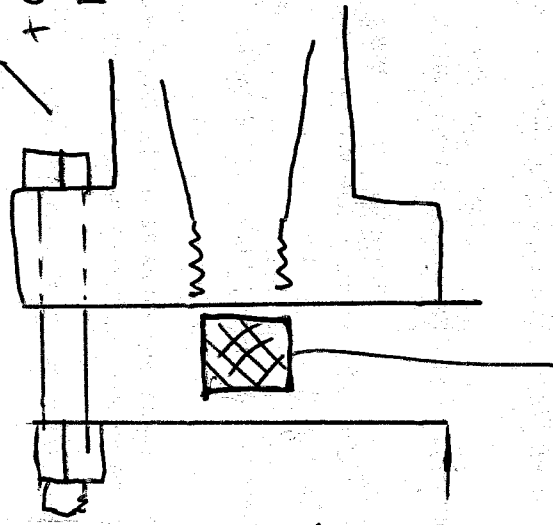


REFIT ALL BOLTS
+ CRANK UP WHILE
APPLYING HEAT + SHOCK.



ENGINE
FLANGE.

BLOCK OF STEEL